

IF THE SAUNA IS NOT HEATING PROPERLY

- 1) First operate the sauna like you normally do, by setting the time and desired temperature.**
- 2) Next you will locate the thermostat wire. This is located on inside of the sauna on the roof. It is a wire that hangs down with a metallic tip.**
- 3) To test the thermostat wire, wrap your hand around the metal tip and notice the control panel to see if there is an immediate change in the temperature reading. If there is a change in the temperature the thermostat is ok. If there is no change in temperature contact your dealer to replace the thermostat wire and follow the instructions below on how to change your thermostat.**
- 4) If the thermostat is working, the heaters will need to be inspected. Simply place your hand with in an inch of each heater and notice if any heater is giving off low heat compared to the others or no heat at all. Please note that the floor heater and bench heater will always operate at a lower wattage than the back heater and side heaters. If there is a heater that is not working properly, the heater will need to be unplugged and re-plugged. Follow step 2 in the instructions below on how to change a heater. If the heaters are working properly then the issue is the circuit board for the power box on the roof. Contact your dealer to replace the circuit board for power box, and follow the steps below on how to change the circuit board.**
- 5) If after changing the circuit board the problem persists it may be the power supply box itself. Contact your dealer to replace the power box, and follow the steps below on how to change your power supply box.**

HOW TO CHANGE YOUR THERMOSTAT

- 1) To access the color light you will need to remove the roof panel access. It is a thin piece of wood that covers the top part of the roof panel. Remove the outer screws that secure it in place, once removed, the roofs electrical components will be exposed. The thermostat is the blue wire that is located near the center of the roof panel and goes down into the sauna.**
- 2) The thermostat is attached to a small zip tie. Care fully cut the zip tie to free the thermostat wire.**
- 3) Remove the thermostat wire and follow the wire to the black plug it connects to. Unplug the thermostat and plug in the replacement thermostat wire. Once the roof access panel is back in place the process is complete.**

HOW TO CHANGE YOUR HEATER

- 1) First remove the screws around the wood frame that goes over the heaters.**
- 2) Pull out the wood frame and the heater will be attached to it. Unplug the heaters connector. If the heater is only being inspected re-plug the connector to see if the heater now works. If the heater is being replaced pull out the heater from the wood frame by sliding it out of the bottom.**
- 3) Slide the replacement heater into the wood frame and plug the two connectors.**
- 4) Place the wood frame and its heater back into place and fasten using the screws that were removed in step 1.**

HOW TO CHANGE THE CIRCUIT BOARD

- 1) To access the circuit board for power box, you will need to remove the roof panel access. It is a thin piece of wood that covers the top part of the roof panel. Remove the outer screws that secure it in place, once removed, the roofs electrical components will be exposed.**
- 2) Locate the gray box mounted to the roof panel. This is the power box. Remove the lid on the power box by undoing the screws on the corners of the lid. Once removed you can identify the circuit board as the green board with the red and white wires that connect to it.**
- 3) To remove the circuit board for the power box you will need to unscrew the 4 nuts and bolts located on the 4 corners of the circuit board.**
- 4) Once the circuit board separated from the power box, begin to switch out the wires from the circuit board to the new replacement board. It is important to do one wire at a time to make sure no wires are crossed during this step. Once all of the wires are transferred to the new board, the circuit board can be reattached to the power box using the nuts and bolts.**
- 5) Once the lid for the power box is attached and the roof access panel is also attached the process is complete.**

HOW TO CHANGE THE POWER SUPPLY BOX

- 6) To access the power supply box, you will need to remove the roof panel access. It is a thin piece of wood that covers the top part of the roof panel. Remove the outer screws that secure it in place, once removed, the roofs electrical components will be exposed.**
- 7) Locate the gray box mounted to the roof panel. This is the power box. Remove the lid on the power box by undoing the screws on the corners of the lid. Once removed you can identify the power supply box as the metallic box with vent holes through out the entire box.**
- 8) To remove the power supply box you will need to unscrew the gray power box from the roof panel. There are 4 screws located on the corners of the power box that attach the box to the roof panel. Remove these screws and pull the box off of the roof panel. The power supply box will be mounted to the power box with 4 nuts and bolts located on the 4 corners of the power supply box. From the bottom of the power box you can undue the bolts to allow the power supply box to come out.**
- 9) Once the power supply box is separated from the power box, begin to switch out the wires from the power supply box to the new replacement box. It is important to do one wire at a time to make sure no wires are crossed during this step. Once all of the wires are transferred to the new box., the power supply box can be reattached to the power box using the nuts and bolts.**
- 10) The power box should be reattached to the roof panel using the 4 screws that screw into the 4 corners of the power box. Once the lid for the power box is attached and the roof access panel is also attached the process is complete.**